

S200855



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246



D412-724-044
Job Sheet 198061



Part No: D412-724-044 Job Qty: 1 pcs
Part Name: Head Rest Assembly, RH

Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 7/22/19 Job Tracking No:
Due Date: 7/26/19 Created By: Linda Lacelle
Type: SOLD Description:
Note: URF 19-568 IIN-D412-724 REV.A IPP Rev:A 04.09.08 New Issue KJ/JLM
Ship Via:

POSITIVE RECALL
EFFECTIVE 19/6/25 AUTH SAJ
RELEASED ALD DATE 26-JL-2019

DAS
55
9-19

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	7/26/19		0.00	0.00	Packaging 1 - 1		✓
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

fra 7-26-2019



al



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S200855



Part: D412-724-044
Job No: 198061
Serial No/Batch: S200855

Revision: A
Inspector:
Exp Date:
Instructions: TC PDA PDA04-11 Issue 1 07/26/19

120 QC 4	1 pcs	7/26/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
130 Packaging 3-1 - Stock - B4B 1 pcs	7/26/19	0.00 0.00		Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	7/26/19	0.00 0.00	DC - 1 - B4B	
140 QC 21 - FG	1 pcs	7/26/19	0.00 0.00	DC - 2 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

DAS
75
9-89

JUL 26 2019

MB

DAS
75
9-89

JUL 26 2019

MB

Part Op 110 - Pick Kit
 Descriptions: 120 - QC4- 100% Inspect kits for completeness
 130 - Identify and pack for shipping as per PPP D412-724-044 Location : FG017
 135 - If D412-724-044 is a W/O on it's own, Photocopy bluefile and create labels per PPP D412-724-044 CHG001
 140 - QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN525-10R6	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5149142
D3303-041	Head Rest	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	3197550
D3304-044	Tube Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5200808
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN525-10R6	4	295	0
	D3303-041	1	3	0
	D3304-044	1	2	0
Part Specifications				
Specifications could not be found.				

Plex 7/22/19 10:00 AM dart.lacelle.linda

Master Unit N° 011104

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: <u>198061</u>		DISPOSITION		DEPARTMENT/PROCESS		Completed By	
Part No. <u>D412-724-044</u>		Rework ☒ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐		DAS (QS1042) 51 19/07/25 9-89	
Date :	Sequence #:	QTY Affected :		Disposition		Lead hand / Supervisor	
Description Work Order Deviation				Acceptable to replace BBS-001C pip-pins with NAS1353DS 7513D as per D3304, Rev. C			
Root Cause				FAULT CATEGORY			
Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread			
Other/Details:							